

V-THERM 5004

TECHNICAL DATA SHEET

EVA based hot melt adhesive for the wood industry. It is applied with suitable automatic edge banding machines for bonding wood and plastic edges with primer.

TECHNICAL DATA

Base	EVA
Color	Beige
Softening point (Ring & Ball EN 1238)	108 ± 5°C
Shape	Pellet
Tank temperature	200°C
Spreader roller temperature	200-220°C
Brookfield Viscosity RVT s28 2,5 rpm at 200°C	85000 ± 10000
at 220°C	55000 ± 10000

It is recommended to lower the melting temperature in case of prolonged machine downtime and to periodically check the actual temperature of the melted glue.

Check the quality of the gluing. Adjust the amount of glue to the type of support. Do not use materials that are too cold or humid.

PACKAGING

25 kg paper bags on 1000 kg pallets.

STORAGE

Store the container closed away from the elements, heat sources and direct sunlight.

The product, if stored correctly, is stable for 24 months.

Our recommendations are based on laboratory tests and refer to normal conditions of use.

Since the processing methods and environmental conditions of use are beyond our control, we cannot provide guarantees on the quality of the results.

It is the user's responsibility to verify that the product is suitable for the application.

We therefore recommend carrying out adequate preventive tests before starting continuous production.